



**MORINI
E BOSSI TOOLS**
Tradition & Innovation

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Tapping machine

BT 18 GL NEW

High performance tapping machine with lead screw. Safety arrangement for prevention of tool breakage. Programme for tapping single and continuous cycles, programmable tapping depth, piece counter, LED machine light and electronically controlled motor braking for single cycle operation. Simple replacement of lead screw by means of quick coupling.

• SPECIFICHE TECNICHE

Standard capacity	15 mm
Thread capacity	M 3 - M 10
Thread per hour	1,000
Spindle	MK 2
Depth of thread	60 mm
Spindle travel	100 mm
Spindle to column	250 mm
Spindle to table	185 to 541 mm
Table surface	340 x 445 mm
	12 mm
Column diameter	90 mm
Total height	1,050 mm
Weight	120 kg
Special motor	0.55 kW
Mains connection	400 V/50 Hz
BT 18 GL	M00033

4 Spindle speeds	320 rpm
	560 rpm
	1,000 rpm
	1,600 rpm

Also available as column drilling machine BS 18 GL (M00044)!

Digital display for rotation speeds as standard.

200 mm Column longer by 14154

Please provide an breakout for dipping the column
in the base frame.

Package class A
89 x 52 x 127 cm

• ACCESSORI

2 | Floor units



	W x D x H (mm)
	Weight
BT 13/ UNIMAX 1	without door 225 x 380 x 660 15 kg
UNIMAX 2T/ BT 18 GL/ BT 20/BTB 20	345 x 602 x 730 45 kg
BT 25/35	400 x 690 x 720 65 kg
BT 6/18/15	300 x 470 x 760 40 kg
ECOMAX 14*	600 x 700 x 840 60 kg

*) no picture

14 | Flanged quill



Flanged quill

29 | Two-hand start

Two-hand start



28 | Foot impulse switch

Foot impulse switch



32 | Lead screw

Lead screw



33 | Tap holder

Tap holder

GSIP-0 M 3 to M 10

GSIP-1 M 8 to M 18

GSIP-2 M 14 to M 30



35 | Minimum quantity lubrication system



- including 1.2 l storage tank and activation
- detached as a module for retrofitting machines, unmounted

37 | Die holder

Holder for bolt dies MT 2 or MT 3,
corresponding cutting bolt dies
uptake required!



Accessories

Revolving and multi spindle
heads

Machine lamp



Prices on request

**Self-cocking drill chuck, drill
chuck taper**

Machine vices



Drum-stop revolver stop



Mechanical, 6 different drilling
depths adjustable

For drilling machines (43552)
For thread machines (67915)
(for size 25/UNIMAX 3 only!)



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