



Tapping machine

H 15 GL

High performance thread cutting machine as a horizontal unit, tip height 125 mm, with leadscrew and optimal protection device against tool breakage. Program for 1-off and flow production. Electronically controlled motor braking for single stroke operation. Easy change of leadscrew by means of quick coupling.

Thread capacity	M 2 - M 10
Thread per hour	1,000
Spindle	MT 2
Depth of thread	60 mm
Special motor	0.55 kW
H 15 GL	13476

4 Spindle speeds	320 - 1,600 rpm
Leadscrew	115
Leadscrew < 0.5 mm and/or lefthand thread	116
Foot impulse switch	77960
Bottoming release switch	14210
Force ventilated motor	14216

Delivery class	I
Package class	B

CONSIDERATION:

GL-machines can, if required, also be used without lead screw for drilling or thread cutting.

ACCESSORI

27 | Fine adj. cam for tapping depth



Fine adj. cam for tapping depth

28 | Foot impulse switch



Foot impulse switch

29 | Two-hand start



Two-hand start

32 | Lead screw



Lead screw

33 | Tap holder



Tap holder
GSIP-0 M 3 to M 10
GSIP-1 M 8 to M 18
GSIP-2 M 14 to M 30

35 | Minimum quantity lubrication system



- including 1.2 l storage tank and activation
 - detached as a module for retrofitting machines, unmounted
-

37 | Die holder



Holder for bolt dies MT 2 or MT 3,
corresponding cutting bolt dies uptake
required!

Accessories

Revolving and multi spindle heads



Prices on request

Machine lamp



Self-cocking drill chuck, drill chuck taper

Machine vices



Drum-stop revolver stop



Mechanical, 6 different drilling depths adjustable

For drilling machines (43552)

For thread machines (67915)

(for size 25/UNIMAX 3 only!)

