

Case Study - EA Speedhone



Customer details	
Industry	Metrology
Location	Bradford, UK

Delepena details	
Contact	Iain Campbell

Trial Data

Industry	Metrology
Machine type	EA Speedhone
Component	Setting Ring
Material	Steel
Diameter	Various
Length of Bore	Various
Hardness (RC)	60HRC
Stock removal	0.300mm
Prev Operation	Bored
Operations	1
Cycle time (mins)	3
Roundness	<2 μ
Cylindricity	<5 μ
Surface Finish (Ra)	0.8
Document No.	1031
Hone Test Report No.	AP4271

Delapena EA Speedhone



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