



Maschi singoli NPT HSS, rettificati

Filetto filettatura conica gas, americana secondo ANSI B.1.20.1
 Fianchi: rettificati a spoglia
 Conicità: 1:16

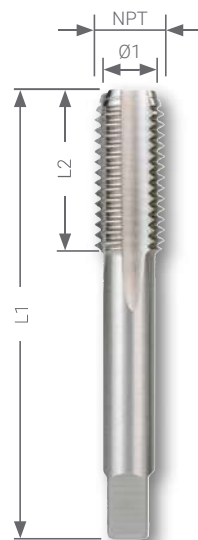
Per fori passanti, indicati per acciaio non legato o poco legato resistente fino a 800 N/mm, ghisa malleabile e metalli non ferrosi. Utilizzo sia manuale e a macchina in un unico passaggio.

Nota: preforare in modo cilindrico

Unità d'imballo: singole in confezione di plastica

Acciaio (N/mm²) < 800		Ottone	
Acciaio (N/mm²) < 1000		Bronzo	
		Materie plastiche	
Acciaio inossidabile		Ghisa	
Alluminio		Lega di titanio	

Filetto Nominale NPT	Passi per pollice	Preforo Ø1 mm	Profondità di taglio in mm	L1 mm	L2 mm	HSS	
1/16	27,0	6,00	12,00	65,0	19,0	231 116 NPT	1
1/8	27,0	8,25	12,00	65,0	19,0	231 018 NPT	1
1/4	18,0	10,70	17,50	70,0	25,0	231 014 NPT	1
3/8	18,0	14,10	17,50	75,0	26,0	231 038 NPT	1
1/2	14,0	17,40	22,90	80,0	31,0	231 012 NPT	1
3/4	14,0	22,60	23,00	100,0	33,0	231 034 NPT	1
1"	11,5	28,50	27,40	110,0	38,0	231 010 NPT	1
1 1/4"	11,5	37,00	28,10	125,0	41,0	231 114 NPT	1
1 1/2"	11,5	43,50	28,40	140,0	42,0	231 112 NPT	1
2"	11,5	55,00	28,40	160,0	44,0	231 020 NPT	1



Filiere esagonali per dadi M DIN 382 HSS, rettificate

Filetto: metrico DIN ISO 13

Unità d'imballo: singole in confezione di plastica

Filetto Nominale M	Passo mm	Ampiezza chiave SW mm	Spessore T mm	HSS	
M 3	0,50	18,0	5,0	267 030	1
M 4	0,70	18,0	5,0	267 040	1
M 5	0,80	18,0	7,0	267 050	1
M 6	1,00	18,0	7,0	267 060	1
M 8	1,25	21,0	9,0	267 080	1
M 10	1,50	27,0	11,0	267 100	1
M 12	1,75	36,0	14,0	267 120	1
M 14	2,00	36,0	14,0	267 140	1

Filetto Nominale M	Passo mm	Ampiezza chiave SW mm	Spessore T mm	HSS	
M 16	2,00	41,0	18,0	267 160	1
M 18	2,50	41,0	18,0	267 180	1
M 20	2,50	41,0	18,0	267 200	1
M 22	2,50	50,0	22,0	267 220	1
M 24	3,00	50,0	22,0	267 240	1
M 27	3,00	60,0	25,0	267 270	1
M 30	3,50	60,0	25,0	267 300	1

