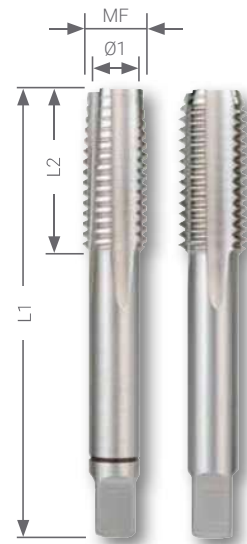




Maschi a mano MF DIN 2181 HSS, rettificati

Serie: 2 pezzi
 Sbozzatore: ca. 5 - 6 passi d'imbocco
 Finitore: ca. 2 - 3 passi d'imbocco
 Filetto: metrico fine DIN ISO 13
 Fianchi: rettificati a spoglia

Fornibili anche singolarmente
 Sbozzatore: No. articolo 235-1
 Finitore: No. articolo 235-2



Unità d'imballo: Serie in confezione di plastica



Dopo due rotazioni del trapano, ruotare all'indietro di 1/3 di giro per rompere il truciolo. In questo modo il carico ricade sul maschio. Si consiglia una lubrificazione con olio per taglio RUKO.

Acciaio (N/mm ²) < 800	■
Acciaio (N/mm ²) < 1000	
Acciaio inossidabile	
Alluminio	■

Ottone	■
Bronzo	□
Materie plastiche	■
Ghisa	□
Leghe di titanio	

Filetto Nominale MF	Passo mm	Preforo Ø1 mm	L1 mm	L2 mm	HSS	
MF 3	0,35	2,60	40,0	10,0	235 030	1
MF 4	0,35	3,10	45,0	10,0	235 040	1
MF 4	0,50	3,50	45,0	12,0	235 041	1
MF 5	0,50	4,50	50,0	13,0	235 050	1
MF 5	0,75	4,25	50,0	13,0	235 051	1
MF 6	0,50	5,50	50,0	14,0	235 061	1
MF 6	0,75	5,20	50,0	15,0	235 060	1
MF 7	0,75	6,20	50,0	14,0	235 070	1
MF 8	0,50	7,50	50,0	19,0	235 082	1
MF 8	0,75	7,20	56,0	18,0	235 080	1
MF 8	1,00	7,00	56,0	18,0	235 081	1
MF 9	0,75	8,20	56,0	19,0	235 092	1
MF 9	1,00	8,00	63,0	20,0	235 090	1
MF 10	0,75	9,20	63,0	20,0	235 102	1
MF 10	1,00	9,00	63,0	18,0	235 100	1
MF 10	1,25	8,70	70,0	24,0	235 101	1
MF 11	1,00	9,20	63,0	20,0	235 110	1
MF 11	1,25	9,80	63,0	22,0	235 111	1
MF 12	1,00	11,00	70,0	20,0	235 122	1
MF 12	1,25	10,70	70,0	20,0	235 121	1
MF 12	1,50	10,50	70,0	20,0	235 120	1
MF 13	1,00	12,00	70,0	22,0	235 130	1
MF 13	1,50	11,50	70,0	22,0	235 131	1
MF 14	1,00	13,00	70,0	20,0	235 142	1
MF 14	1,25	12,70	70,0	20,0	235 140	1
MF 14	1,50	12,50	70,0	20,0	235 141	1
MF 15	1,50	13,50	70,0	22,0	235 150	1
MF 16	1,00	15,00	70,0	20,0	235 161	1
MF 16	1,25	14,75	70,0	20,0	235 162	1
MF 16	1,50	14,50	70,0	20,0	235 160	1
MF 18	1,00	17,00	80,0	22,0	235 181	1
MF 18	1,25	16,80	80,0	22,0	235 183	1

Filetto Nominale MF	Passo mm	Preforo Ø1 mm	L1 mm	L2 mm	HSS	
MF 18	1,50	16,50	80,0	22,0	235 180	1
MF 18	2,00	16,00	80,0	22,0	235 182	1
MF 20	1,00	19,00	80,0	22,0	235 201	1
MF 20	1,25	18,80	80,0	22,0	235 203	1
MF 20	1,50	18,50	80,0	22,0	235 200	1
MF 20	2,00	18,00	80,0	22,0	235 202	1
MF 22	1,00	21,00	80,0	22,0	235 221	1
MF 22	1,50	20,50	80,0	22,0	235 220	1
MF 22	2,00	20,00	80,0	22,0	235 222	1
MF 24	1,00	23,00	90,0	22,0	235 242	1
MF 24	1,50	22,50	90,0	22,0	235 240	1
MF 24	2,00	22,00	90,0	22,0	235 241	1
MF 25	1,50	23,50	90,0	22,0	235 250	1
MF 26	1,50	24,50	90,0	22,0	235 261	1
MF 26	2,00	24,00	90,0	22,0	235 260	1
MF 27	1,50	25,50	90,0	22,0	235 270	1
MF 27	2,00	25,00	90,0	22,0	235 271	1
MF 28	1,50	26,50	90,0	22,0	235 280	1
MF 28	2,00	26,00	90,0	22,0	235 281	1
MF 30	1,00	29,00	90,0	22,0	235 300	1
MF 30	1,50	28,50	90,0	22,0	235 301	1
MF 30	2,00	28,00	90,0	22,0	235 302	1
MF 32	1,50	30,50	90,0	22,0	235 320	1
MF 35	1,50	33,50	100,0	25,0	235 350	1
MF 38	1,50	36,50	110,0	25,0	235 380	1
MF 40	1,50	38,50	110,0	25,0	235 400	1
MF 42	1,50	40,50	110,0	25,0	235 420	1
MF 45	1,50	43,50	110,0	25,0	235 450	1
MF 48	1,50	46,50	125,0	40,0	235 480	1
MF 50	1,50	48,50	125,0	40,0	235 500	1
MF 52	1,50	50,50	125,0	40,0	235 520	1