



Customer details	
Industry	Firearms
Location	Herstal, Belgium

Delepena details	
Contact	Richard Whelan

Trial Data

Industry	Firearms
Machine type	ProductionHone Mini
Component	Rifle Barrel
Material	Stellite
Diameter	12.74mm
Length of Bore	210.0mm
Hardness (RC)	22-34 Hrc
Stock removal	0.1mm
Prev Operation	Bored
Operations	1
Cycle time (mins)	1.6
Roundness	<2 μ
Cylindricity	<10 μ
Surface Finish (Ra)	0.4
Document No.	1014
Hone Test Report No.	4206

ProductionHone Mini



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