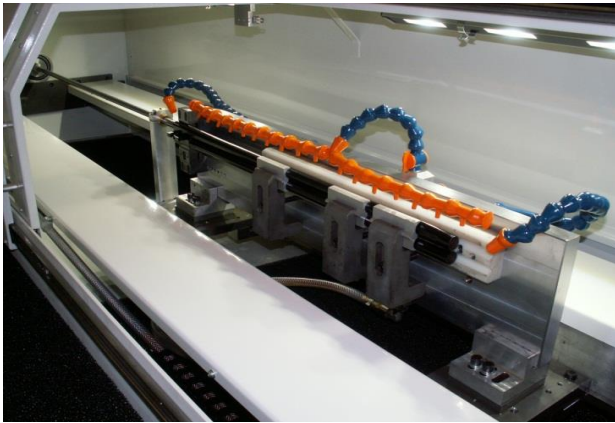


Case Study - CalibreHone



Customer details	
Industry	Firearms
Location	UK

Delepena details	
Contact	Richard Whelan

Trial Data

Industry	Firearms
Machine type	CalibreHone
Component	Shotgun Barrel
Material	Steel
Diameter	18.1
Length of Bore	760
Hardness (RC)	22-34Hrc
Stock removal (mm)	Up to 1.00
Prev Operation	Bored
Operations	2
Stock removal rate	Up to 20 μ /min
Roundness	>2 μ
Cylindricity	>5 μ
Surface Finish (Ra)	0.4
Document No.	1026
Hone Test Report No.	AP4292

CalibreHone



Delapena Honing Equipment Ltd
The Runnings,
Cheltenham - GL51 9NJ

Tel +44(0) 1242 516341
Fax +44 (0) 1242 221246
Sales - info@delapena.co.uk
www.delapena.co.uk