

Case Study - CalibreHone



Customer details	
Industry	Firearms
Location	London, UK

Delepena details	
Contact	P.Lane

Trial Data

Industry	Firearms
Machine type	CalibreHone
Component	Rifle Barrel
Material	EN19
Abrasive Type	Borazon
Diameter	.3"
Length of Bore	26.3"
Hardness (RC)	NA
Stock removal	0.006"
Prev Operation	Drilled
Operations	1
Cycle time (mins)	15
Roundness	<0.020mm
Cylindricity	<0.020mm
Surface Finish (Ra)	0.4Ra
Document No.	1000
Hone Test Report No.	4245

CalibreHone



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