




Accessories

 Two-axis production table with copying device	810776 *)	Two-axis Production Table (sliding) 760 x 425 mm, clamping area 600 x 325 mm, Height 170 mm, Travel 400 mm in X, 200 mm in Y, with adjustable end limiters, with 2 T-Slots 14 mm at distance 160 mm, max. admissible load approx. 150 kgs, max. admissible drill force 15000 N, weight approx. 140 kg
	816600 *)	Two-axis Production Table (sliding) 880 x 425 mm, clamping area 820 x 410 mm Travel 400 mm in X, 200 mm in Y, (only for AB 50 or larger). Weight approx. 190 kg
	37721	Two-axis production table (810776) with copying device
	37804	Two-axis production table (816600) with copying device
	37648	Templates for positioning device size 1 160 x 220 mm
	37630	size 2 290 x 220 mm
	37622	size 3 420 x 220 mm
	101.5	Customised Hole Patterns with hardened inserts A5 x 12, DIN 179, per hole
 Compound table	*)	Compound Table with drum grips for X and Y, with mm scale for X, Positioning accuracy 0.1 mm
	810854 *)	Size 200 cross traverse 160 mm, longitudinal traverse 240 mm Clamping area with coolant groove 430 x 240 mm, 3 T-slots Weight approx. 46 kg
	810856 *)	Size 300 cross traverse 160 mm, longitudinal traverse 350 mm Clamping area with coolant groove 600 x 240 mm, 3 T-slots Weight approx. 56 kg
	810858 *)	Size 400 cross traverse 240 mm, longitudinal traverse 470 mm Clamping area with coolant groove 800 x 240 mm, 3 T-slots Weight approx. 86 kg
	810860 *)	Size 500 cross traverse 300 mm, longitudinal traverse 470 mm Clamping area with coolant groove 800 x 320 mm, 4 T-slots Weight approx. 122 kg
	836682 *)	Set of Mounting Bars
	102.5	Numerical Position Display for Compound Table, sizes 400 and 500 with support hook for mounting to drilling machine, display in steps of 0,005 or 0.010 mm (switchable), incl. Preset and Memofix, covered incremental scales.
 Vices 125/155	10637	Machine Vice, size 125 height 85 mm, width of jaws 125 mm, clamping width 155 mm, weight 14 kgs
	10660	including prism jaws (1 longitudinal and 2 cross prisms)
	42143	Machine Vice, size 155 height 112 mm, width of jaws 155 mm, clamping width 230 mm, weight 29 kgs
	42168	including prism jaws (1 longitudinal and 2 cross prisms)
		Packing Two-axis production table , B x T x H, 1200 x 800 x 450
		Packing Compound table 200 , B x T x H, 800 x 600 x 400
		Packing Compound table 300-500 , B x T x H, 1200 x 800 x 400

*) Mounting possibilities to different machines to be checked! Subject to change without notice (see page 36, matrix).